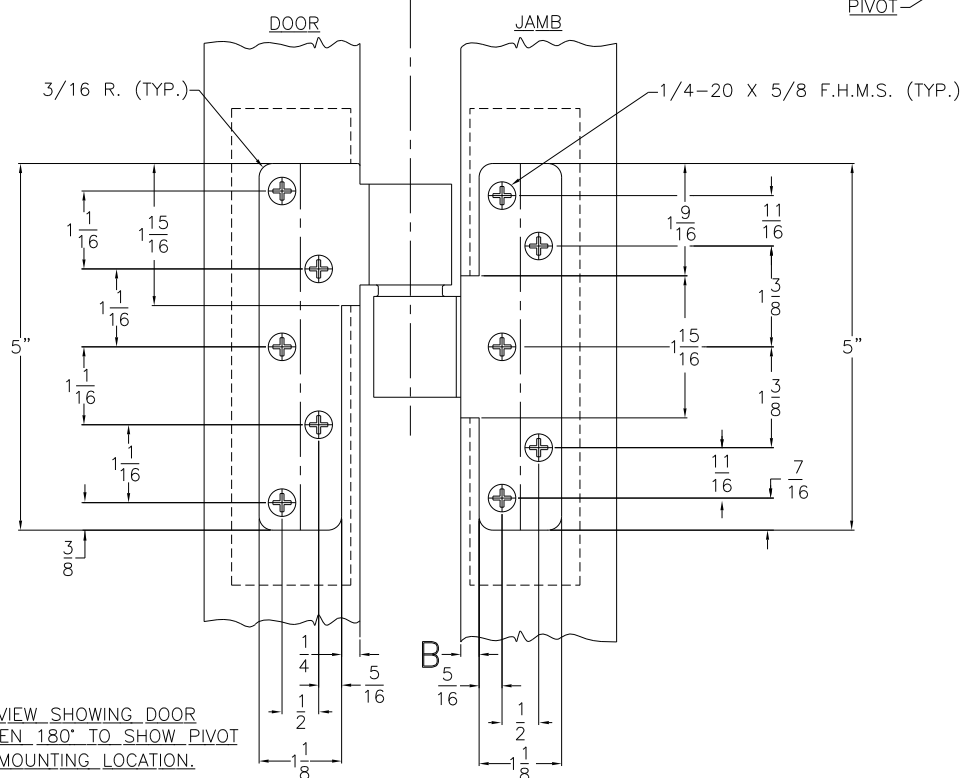
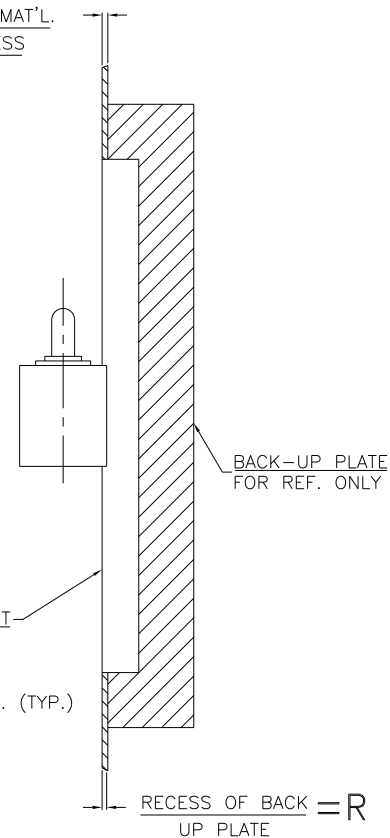
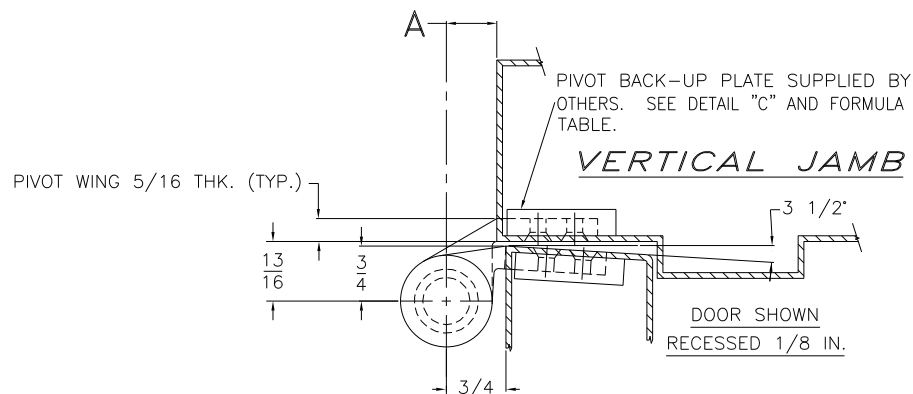


FORMULA TABLE FOR CUT-OUT OF RECESS

EXAMPLE: $R' = T' - .314$
 $T' =$ ALUM. MAT'L. THICKNESS OF .125
 $R' = .125 - .314$
 $R' = .189$ RECESS CUT-OUT

$$T = \frac{\text{DOOR \& JAMB MAT'L.}}{\text{WALL THICKNESS}}$$



DETAIL C

DIMS.	A	B
DOOR FLUSH TO JAMB.	3/4	1/4
DOOR RECESSED 1/8 INCH.	5/8	3/8

J-190 PIVOT SET RH/L.H.R.B. SHOWN

C	2/28/98	REDRAWN	ECN1143	RM
DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED		APPROVALS	DATE	
DECIMAL DIMENSIONS .XX	± .010	APPROVED		
DECIMAL DIMENSIONS .XXX	± .005	CHECKED		
ANGULAR ± °	FRACTIONAL ± 1/64	DRAWN	JJM	2-23-98
FILE NO.	MATERIAL	SCALE	NONE	
NEXT ASSY.	FINISH	J-190 INTERMEDIATE PIVOT		
QTY. USED	HEAT TREAT	10-642		

jackson
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