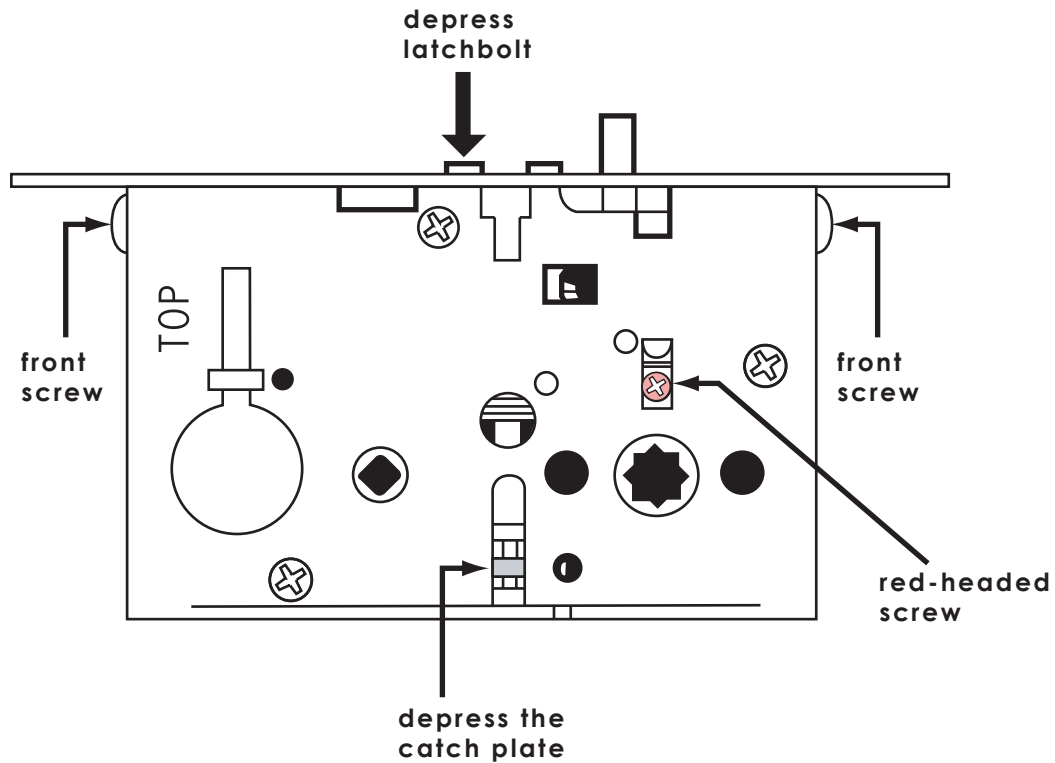


ML03, 05 Hand Reversing Instructions



NOTE: MINIMAL FORCE IS REQUIRED TO REVERSE HANDING

1. Fully Depress the latchbolt and hold in the depressed position
2. With minimal force, depress the catch plate, located at the end of the latchtail, through the oblong cutout in the lockcase cap. While depressing the catch plate, release the latchbolt and remove latch from the lock.
3. Turn the latchbolt over and reinstall into the lock.
4. Depress the latchbolt until it re-engages the tail socket
5. Remove the red-headed screw from the stopworks and place it in the stopworks on the opposite side of the case.
6. Loosen front screws to change the bevel. Tighten front screws.
7. Reinstall the lock and armored front into the door.
8. If changing bevel only, i.e. RH to RHR, do only steps 1 through 6.