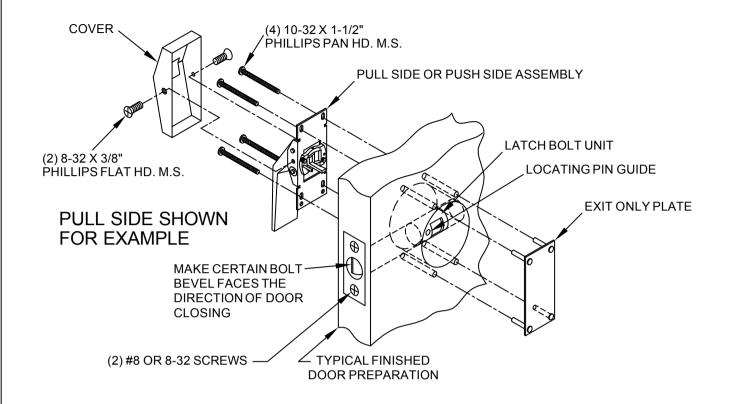
# 6830 SERIES REVERSE EXIT ONLY





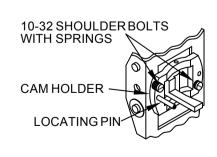
## INSTALLATION INSTRUCTIONS

- 1. PUSH/PULL LATCHES ARE ASSEMBLED FOR RIGHT HAND AND LEFT HAND DOORS. BE SURE CORRECT SIDE MATCHES DOOR APPLICATION.
- 2. PLACE LATCH BOLT UNIT IN DOOR MAKING SURE BOLT BEVEL FACES DIRECTION OF DOOR CLOSING. ATTACH FRONT WITH TWO (2) #8 OR 8-32 SCREWS DEPENDING ON DOOR.
- POSITION LEVER ASSEMBLY SO THAT LOCATING PIN AND CAM ARM ENTER INTO CORRESPONDINGHOLES IN LATCH BOLT UNIT. ATTACH LEVER ASSEMBLY BY THRU BOLTING ONTO EXIT ONLY PLATE WITH FOUR (4) #10-32 X 1-1/2" PHILLIPS PAN HD. M.S. FOR PURPOSE OF ALIGNMENT DO NOT TIGHTEN SCREWS UNTIL ALL FOUR (4) SCREWS HAVE BEEN STARTED.
- 4. APPLY COVERS AND FASTEN WITH (2) 8-32 X 3/8" FLAT HD. M.S. FOR EACH COVER.
- INSERT DUST BOX IN FRAME MORTISE AND ATTACH STRIKE WITH TWO (2) #8 OR 8-32 SCREWS.

## TO CHANGE DIRECTION OF PUSH OR PULL HANDLE

NOTE: REVERSE INSTALLATION INSTRUCTIONS#4 & # 3 THEN CONTINUE WITH INSTRUCTIONS 1, 2 & 3 BELOW.

- 1. REMOVE THE (2) 10-32 SHOULDER BOLTS WITH SPRINGS THAT SECURE THE CAM HOLDER ASSEMBLY, NOTE THE DIRECTION OF THE LOCATING PIN BEFORE STARTING.
- 2. ROTATE THE CAM HOLDER ASSEMBLY 180°.
- 3. REINSTALL THE (2) 10-32 SHOULDER BOLTS WITH SPRINGS.



# PATENT PENDING

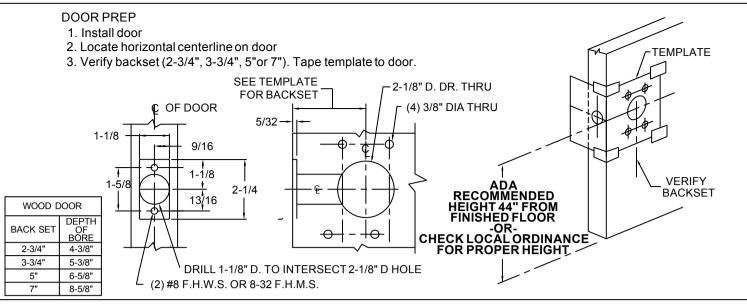


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6830 REVERSE EXIT ONLY-1-03.DWG



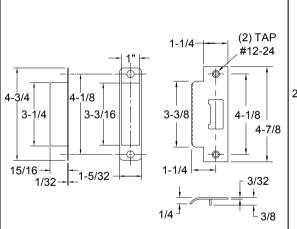
1/2 DOOR

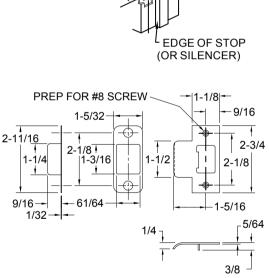
**THICKNESS** 

G OF LATCH

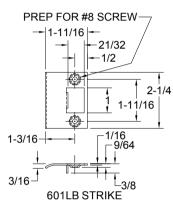
### **FRAME PREP**

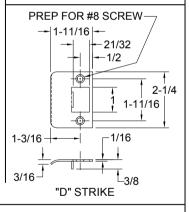
- 1. Mark centerline of latch bolt on frame
- 2. Center strike and mark screw positions
- 3. Mortise to required strike and box depth
- 4. All dimensions in inches.





"T" STRIKE & DUST BOX



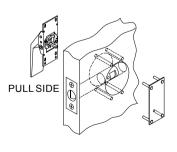


#### LATCH/HANDLEASSEMBLY

Install latch bolt.
Radius portion of latch bolt must face push side of door.

ASA STRIKE & DUST BOX

- 2. Install push or pull side handle assembly with latch shaft thru latch bolt assembly.
- 3. Mount Exit only plate and install using (4) 10-32 screws with (4) 10-32 sex bolts.
- 4. Mount Cover.



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